



EST. 2020 · GURGAON · INDIA

VOLUME I · THE MASTER CATALOGUE

# The Premium T-Shirt *Manufacturing* Catalogue.

PRIVATE LABEL · CORPORATE · PROMOTIONAL · EXPORT

A studio-to-shelf reference for buyers, brands and buying houses sourcing certified, export-grade knitwear from India. Crafted for scale.



## A NOTE TO OUR BUYERS

# Manufacturing you can *plan* *around.*

**Vihaan International** is a private-label & export knitwear manufacturer headquartered in Gurgaon, Delhi NCR — building programs for corporate brands, hospitality groups, fashion labels and importers across four continents.

This catalogue is our reference edition for international buyers. Every silhouette, fabric, GSM, colour and finish inside is production-ready today — with Pantone matching, AQL 2.5 inspection and full export documentation as standard.

What follows is not a mood board. It is a working spec sheet — designed to shorten your sourcing cycle and give your merchandising team everything required to raise a purchase order in a single meeting.

|                  |                     |                   |                               |
|------------------|---------------------|-------------------|-------------------------------|
| 20K+             | I5+                 | 05                | AQL                           |
| UNITS /<br>MONTH | EXPORT<br>COUNTRIES | QC<br>CHECKPOINTS | 2.5<br>INSPECTION<br>STANDARD |

## TABLE OF CONTENTS

01 INTRODUCTION

02 ABOUT VIHAAN  
INTERNATIONAL

03 THE  
COLLECTION

04 FABRIC LIBRARY

05 GSM GUIDE

06 COLOUR CHART

07 SIZE CHART

08 MANUFACTURING  
PROCESS

09 WHY VIHAAN  
INTERNATIONAL

10 QUALITY  
ASSURANCE

11 PACKAGING &  
LABELLING

12 EXPORT  
MARKETS

13 BUYER BENEFITS  
· MOQ · LEAD  
TIMES

14 FAQs



## COMPANY

# A modern factory built for the *global buyer.*

Founded in 2020, **Vihaan International** operates a dedicated knitwear manufacturing facility in Gurgaon, Delhi NCR — combining Japanese and European machinery with India's finest garment craftsmanship.

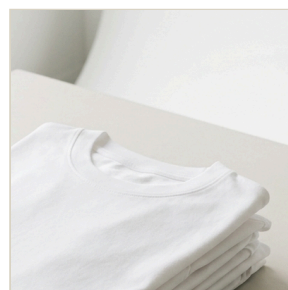
Our manufacturing footprint is built around three verticals: **corporate uniform programs**, **luxury hospitality**, and **fashion & private label** — with a monthly capacity of over 20,000 finished garments and dedicated production lines per category.

We are IEC-registered, DGFT-compliant and ship on FOB, CIF and DDP terms to the United Kingdom, United States, Canada, France, Germany, the wider EU, the UAE, Australia and the African market.



## MANUFACTURING STRENGTHS

- In-house cutting & CAD
- JUKI industrial sewing lines
- Fabric sourcing partners across India
- Custom lab-dip development





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OUR PROMISE TO THE BUYER

Consistent fabric.  
Colour that *lands*.  
Ships when we *say it*  
*will*.

Every t-shirt in this catalogue is a working style, made against a live tech pack, on a machine we operate ourselves. When you brief us on a program, you are speaking to the founders — not a sales desk. That is what *crafted for scale* means to us.





## THE 12 SILHOUETTES

# Twelve styles. One *manufacturing* language.

Our master collection covers every t-shirt silhouette in modern demand — from the essential round-neck to fashion-forward heavyweight oversized tees. Each style is production-ready in multiple fabrics, GSMs and finishes, and can be tuned to your fit block, size ratio and Pantone book.

The pages that follow give you the working spec for each style — fabric, weight, MOQ, size range, printing compatibility and lead time.



STYLE 01



STYLE 02



STYLE 03



SILHOUETTE

01  
Classic Round  
Neck

*The essential everyday silhouette.*

FABRIC

100% COMBED  
COTTON

BIO-WASHED SINGLE  
JERSEY

COTTON LYCRA

GSM

160 – 220

FIT

Regular / Slim / Relaxed

SIZES

XS – 5XL

COLOURS

Pantone matched to buyer  
swatch

COMPATIBLE  
PRINTS

SCREEN

DTF

DTG

EMBROIDERY

NECK PRINT

MOQ

500 pcs / colour

LEAD TIME

20 – 25 days



SILHOUETTE

# 02 Premium Polo

*Boardroom-ready, hospitality-approved.*

FABRIC

COMBED COTTON  
PIQUÉ

POLY-COTTON PIQUÉ

HONEYCOMB PIQUÉ

GSM

180 – 240

FIT

Classic / Slim

SIZES

XS – 5XL

COLOURS

Solid, Tipped Collar,  
Contrast Placket

COMPATIBLE  
PRINTS

EMBROIDERY

SCREEN

SILICONE

WOVEN LABEL

MOQ

500 pcs / colour

LEAD TIME

22 – 28 days





## SILHOUETTE

# 03 Drop Shoulder Oversized

*Modern streetwear silhouette, elevated.*

### FABRIC

HEAVY COMBED  
COTTON

COMPACT COTTON

TERRY

### GSM

220 – 280

### FIT

Oversized boxy

### SIZES

S – 3XL

### COLOURS

Full Pantone range

### COMPATIBLE PRINTS

PUFF

SCREEN

DTF

EMBROIDERY

### MOQ

300 pcs / colour

### LEAD TIME

22 – 28 days



SILHOUETTE

04  
V-Neck

*Refined neckline for layering.*

|        |               |
|--------|---------------|
| FABRIC | COMBED COTTON |
|        | COTTON LYCRA  |
|        | SUPIMA COTTON |

|     |           |
|-----|-----------|
| GSM | 160 – 200 |
|-----|-----------|

|     |                |
|-----|----------------|
| FIT | Regular / Slim |
|-----|----------------|

|       |          |
|-------|----------|
| SIZES | XS – 3XL |
|-------|----------|

|         |                        |
|---------|------------------------|
| COLOURS | Solids, Marls, Heather |
|---------|------------------------|

|                      |            |     |
|----------------------|------------|-----|
| COMPATIBLE<br>PRINTS | SCREEN     | DTG |
|                      | EMBROIDERY |     |

|     |                  |
|-----|------------------|
| MOQ | 500 pcs / colour |
|-----|------------------|

|           |              |
|-----------|--------------|
| LEAD TIME | 20 – 25 days |
|-----------|--------------|



SILHOUETTE

05  
Henley

*Heritage placket, contemporary cut.*

|                      |                         |
|----------------------|-------------------------|
| FABRIC               | SLUB COTTON             |
|                      | COMBED COTTON           |
|                      | COTTON LYCRA            |
| GSM                  | 180 – 220               |
| FIT                  | Regular / Slim          |
| SIZES                | S – 3XL                 |
| COLOURS              | Solids, Melange, Washed |
| COMPATIBLE<br>PRINTS | EMBROIDERY              |
|                      | SCREEN                  |
|                      | WOVEN LABEL             |
| MOQ                  | 300 pcs / colour        |
| LEAD TIME            | 22 – 28 days            |





SILHOUETTE

# 06 Raglan Baseball

*Sporting heritage, modern proportion.*

FABRIC

COMBED COTTON

POLY-COTTON

BIO-WASHED

GSM

180 – 220

FIT

Regular / Slim

SIZES

S – 3XL

COLOURS

Contrast Body / Sleeve

COMPATIBLE  
PRINTS

SCREEN

DTF

NUMBERING

EMBROIDERY

MOQ

300 pcs / colour

LEAD TIME

22 – 28 days





no. 07



SILHOUETTE

07  
Full Sleeve

*Season-spanning long-sleeve staple.*

FABRIC

COMBED COTTON

COTTON LYCRA

COMPACT COTTON

GSM

180 – 240

FIT

Regular / Slim

SIZES

XS – 3XL

COLOURS

Full Pantone range

COMPATIBLE  
PRINTS

SCREEN

DTF

DTG

EMBROIDERY

MOQ

500 pcs / colour

LEAD TIME

22 – 28 days



no. 08



SILHOUETTE

08  
Dry-Fit  
Performance

*Moisture-wicking micro-mesh engineering.*

FABRIC

100% POLYESTER  
MICRO-MESH

RECYCLED  
POLYESTER

POLY-SPANDEX

GSM

140 – 180

FIT

Athletic

SIZES

XS – 3XL

COLOURS

Full sports palette

COMPATIBLE  
PRINTS

SUBLIMATION

SILICONE

REFLECTIVE

HEAT TRANSFER

MOQ

500 pcs / colour

LEAD TIME

20 – 25 days



SILHOUETTE

09  
Active Sports Tee

*Engineered for performance & club kits.*

FABRIC

POLYESTER  
INTERLOCK

POLY-COTTON

RECYCLED  
POLYESTER

GSM

150 – 190

FIT

Athletic / Slim

SIZES

XS – 3XL

COLOURS

Team & Pantone

COMPATIBLE  
PRINTS

SUBLIMATION

SCREEN

SILICONE

REFLECTIVE

MOQ

500 pcs / colour

LEAD TIME

20 – 25 days





## SILHOUETTE

# IO Corporate Polo

*Uniform program flagship.*

### FABRIC

COMBED COTTON  
PIQUÉ

COMPACT COTTON

POLY-COTTON

### GSM

200 – 240

### FIT

Classic Corporate

### SIZES

XS – 5XL

### COLOURS

Pantone-matched to brand  
book

### COMPATIBLE PRINTS

EMBROIDERY

WOVEN LABEL

SCREEN

NECK PRINT

### MOQ

500 pcs / colour

### LEAD TIME

22 – 28 days





SILHOUETTE

II  
Fashion Oversized

*Runway-inspired heavyweight tee.*

FABRIC

HEAVY COMBED  
COTTON

COMPACT COTTON

ORGANIC COTTON

GSM

240 – 280

FIT

Boxy Oversized

SIZES

S – 3XL

COLOURS

Fashion neutrals &  
seasonal

COMPATIBLE  
PRINTS

PUFF

SILICONE

SCREEN

DTF

APPLIQUE

MOQ

300 pcs / colour

LEAD TIME

24 – 30 days



no. 12



#### SILHOUETTE

# I2 Premium Heavy GSM

*Structured, substantial, luxurious hand-feel.*

#### FABRIC

HEAVY COMBED  
COTTON

COMPACT COTTON

SUPIMA

#### GSM

240 – 280

#### FIT

Regular / Boxy

#### SIZES

S – 3XL

#### COLOURS

Full Pantone range

#### COMPATIBLE PRINTS

PUFF

SILICONE

EMBROIDERY

SCREEN

DTF

#### MOQ

300 pcs / colour

#### LEAD TIME

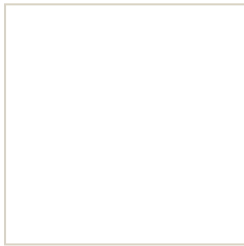
24 – 30 days



## 04 FABRIC LIBRARY

Ten *certified* base fabrics.

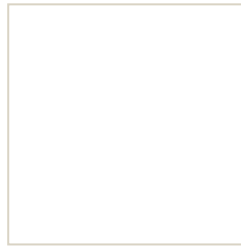
Sourced from mill partners across Tirupur, Ludhiana and Ahmedabad. Every lot is inspected for GSM, shrinkage, colourfastness and hand-feel before it enters our cutting room. GOTS, OEKO-TEX and GRS programmes available on request.



F — 01

100% Cotton

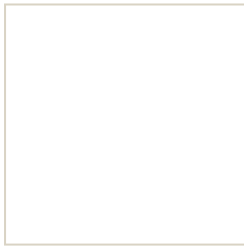
Soft, breathable, everyday classic



F — 02

Combed Cotton

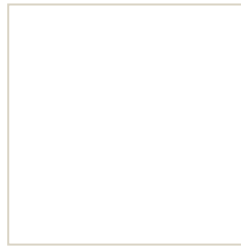
Smoother finish, superior drape



F — 03

Compact Cotton

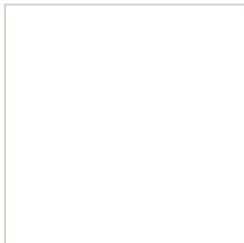
Higher density, minimal pilling



F — 04

Organic Cotton

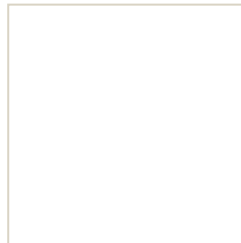
GOTS-eligible, sustainable



F — 05

Supima Cotton

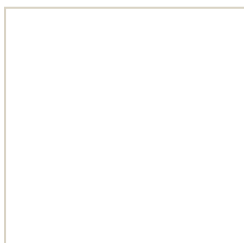
Extra-long staple luxury cotton



F — 06

Cotton Lycra

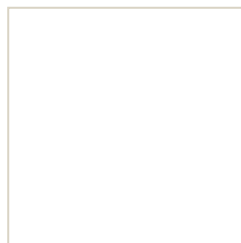
2–5% stretch, retains shape



F — 07

Poly Cotton

Blend for uniforms &amp; workwear



F — 08

Polyester

Sports, sublimation-ready



## 05

## GSM GUIDE

Weight, drape & *hand-feel*.

GSM (grams per square metre) is the truest indicator of a knit's quality. Below is the working range we produce — with a recommended use-case for each weight.

160 *gsm*

FASHION LIGHTWEIGHT TEES

180 *gsm*

EVERYDAY STAPLE WEIGHT

200 *gsm*CORPORATE POLOS,  
UNIFORMS220 *gsm*PREMIUM TEES, HERITAGE  
POLOS240 *gsm*

STRUCTURED HEAVY TEES

280 *gsm*LUXURY HEAVYWEIGHT  
STREETWEAR

## LIGHTER THAN 180

Ideal for fashion tees, tropical markets, sublimation and layering pieces. Softest drape.

## HEAVIER THAN 220

Structured shoulders, dense hand-feel, luxury streetwear. Recommended for oversized silhouettes and heritage brands.

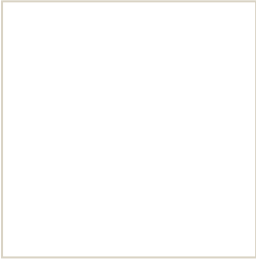
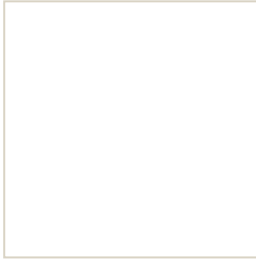
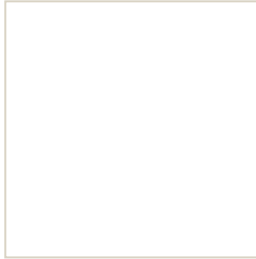
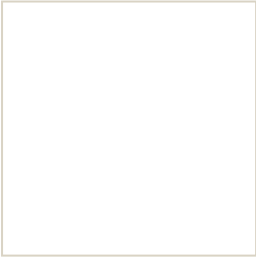
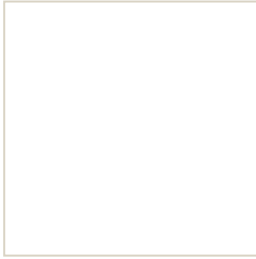
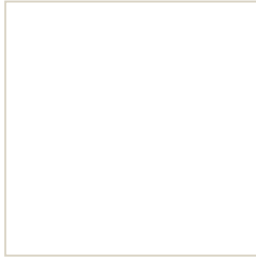
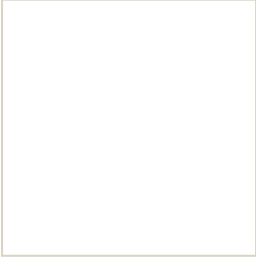
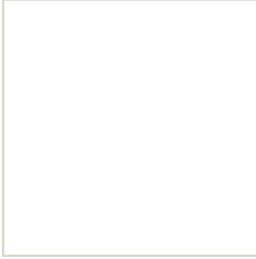
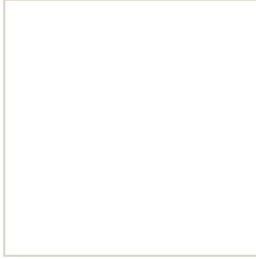
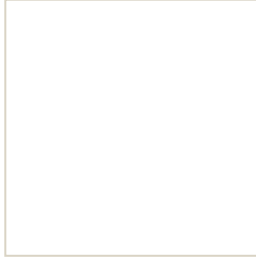
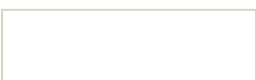
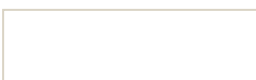
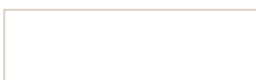
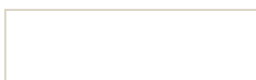




# 06 COLOUR CHART

## Sixteen *house* colours.

House standards shown for reference. Any Pantone TCX / TPX shade can be lab-dipped and matched to your brand book. Approval samples are couriered before bulk dyeing.

|                                                                                                             |                                                                                                                |                                                                                                                |                                                                                                                 |
|-------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| <br>Pure White<br>#FFFFFF | <br>Bone<br>#EFE9DA          | <br>Sand<br>#D6C4A8         | <br>Heather Grey<br>#B7B7B4 |
| <br>Charcoal<br>#3E3E42  | <br>Jet Black<br>#0B0B0D    | <br>Navy<br>#0F1A34        | <br>Royal Blue<br>#1E3A8A  |
| <br>Sky<br>#8DB6D2       | <br>Bottle Green<br>#0F3D2E | <br>Kelly Green<br>#3D8B4A | <br>Burgundy<br>#6B1F2A    |
|                          |                             |                            |                            |



# 07

## SIZE CHART · ROUND NECK (REGULAR FIT)

### Standard *size block*.

Base measurements shown as flat-lay dimensions. Custom size blocks (UK, US, EU, JP, ME) are accommodated on request. Grading and tolerance  $\pm 0.5''$ .

| SIZE       | CHEST (½ FLAT) | LENGTH (HPS) | SHOULDER |
|------------|----------------|--------------|----------|
| <i>XS</i>  | 34"            | 26"          | 16.5"    |
| <i>S</i>   | 36"            | 27"          | 17"      |
| <i>M</i>   | 38"            | 28"          | 17.5"    |
| <i>L</i>   | 40"            | 29"          | 18"      |
| <i>XL</i>  | 42"            | 30"          | 18.5"    |
| <i>XXL</i> | 44"            | 31"          | 19"      |
| <i>3XL</i> | 46"            | 32"          | 19.5"    |

#### FITS OFFERED

Slim · Regular · Relaxed · Oversized · Boxy.  
Custom fit blocks developed from buyer's sealer sample.

#### REGIONAL GRADING

UK · US · EU · AU · ME · JP standard grading rules on request. Petite & tall blocks available.



## 08 MANUFACTURING PROCESS

# Eight stages · *one continuous line.*

Every purchase order follows the same eight-stage pathway — from tech pack to warehouse pickup — with sign-off gates at sampling, PP-sample and pre-shipment.

**01** Design & Tech Pack  
CAD, patterns, spec sheets

**02** Fabric Selection  
Lab dips & swatches approved

**03** Sampling  
Fit, PP & size-set samples

**04** Approval  
Buyer sign-off & lock

**05** Bulk Production  
Cutting, stitching, finishing

**06** Quality Inspection  
AQL 2.5 · 5-point QC

**07** Packing  
Poly-bagged, cartoned, labelled

**08** Worldwide Shipping  
FOB · CIF · DDP options



09

WHY VIHAAN INTERNATIONAL

# Twelve reasons buyers *come back.*



Private Label  
Manufacturing



OEM & ODM  
Capability



Low MOQ from 300  
pcs



Premium Certified  
Fabrics



In-house Quality  
Control



Custom Packaging &  
Labels



Worldwide Export  
Ready



Fast Sampling · 7–10  
days



Ethical Manufacturing



20,000+ units / month  
capacity



Founder-led  
Communication



IEC & DGFT  
Compliant





## 10 QUALITY ASSURANCE

# Six checkpoints. *Zero compromise.*

Every export consignment ships with a signed inspection report. Our five-stage in-line QC and final AQL 2.5 audit are non-negotiable — regardless of order size.



### Fabric Inspection

GSM, shrinkage & colourfastness on every lot



### Inline QC

Checks at every 3rd operation



### Final QC

100% piece inspection · AQL 2.5



### Needle Detection

On request for export orders



### Metal Detection

Optional for premium buyers



### Packing Inspection

Barcode, polybag & carton audit

# 11

## PACKAGING & LABELLING

# From polybag to *presentation box.*



We package every export shipment to your specification — from standard polybagged singles to full luxury unboxing programmes with tissue wrap, custom stickers and rigid boxes. Retail-ready labelling, EAN barcodes and shipping marks are prepared as standard.

## Poly-bag Individual

Standard export polybag with barcode sticker

## Hang-tag & String

Recycled kraft or premium coated card

## Tissue Wrap

Acid-free, brand-printed on request

## Rigid Box

Luxury unboxing for premium SKUs

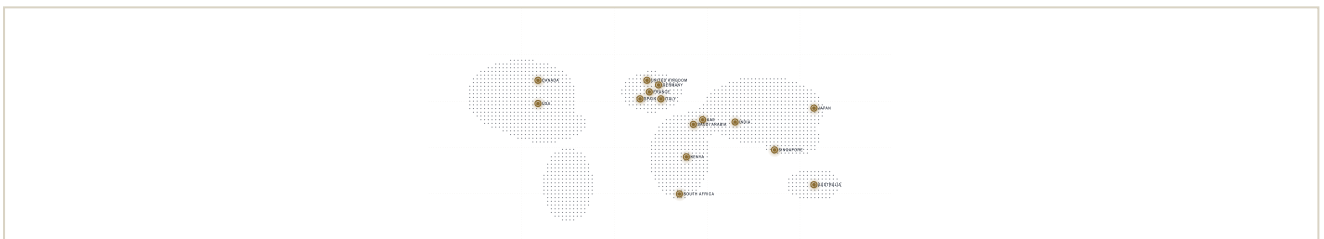
## Custom Cartons

Export carton with shipping marks

## 12 EXPORT MARKETS

# Manufacturing for *fifteen+* countries.

We ship on FOB · CIF · DDP terms via Delhi, Mumbai and Mundra ports — with full export documentation, LUT and freight-forwarder coordination handled by our export desk.



### EUROPE & UK

- United Kingdom
- Germany
- France
- Spain
- Italy
- Netherlands

### NORTH AMERICA

- United States
- Canada
- Mexico

### MIDDLE EAST

- UAE
- Saudi Arabia
- Qatar
- Oman
- Bahrain

### ASIA PACIFIC

- Australia
- Singapore
- Japan
- Malaysia

### AFRICA

- Kenya
- Nigeria
- South Africa
- Tanzania



## 13 THE BUYER PROGRAMME

# Everything you need to *place a P.O.*

### BUYER BENEFITS

- Dedicated Account Manager
- Pantone Colour Matching
- Flexible MOQ
- Secure Export Packaging
- Sampling Support
- Custom Labels & Tags
- Fast Production Cycles
- Full Export Documentation

### MOQ & LEAD TIMES

| CATEGORY           | MOQ / COLOUR | SAMPLING | BULK    |
|--------------------|--------------|----------|---------|
| <i>Classic</i>     | 500 pcs      | 7–10 d   | 20–25 d |
| <i>Polo</i>        | 500 pcs      | 7–10 d   | 22–28 d |
| <i>Oversized</i>   | 300 pcs      | 10–12 d  | 22–28 d |
| <i>Performance</i> | 500 pcs      | 10–12 d  | 22–28 d |

### COMPLIANCE & CERTIFICATIONS

IEC Registered VERIFIED

Government of India

DGFT VERIFIED

Compliant

Directorate General of Foreign Trade

GOTS VERIFIED

Programme

On request for organic cotton

OEKO-TEX VERIFIED

Standard 100

On request for finished garments

### PAYMENT TERMS

30% advance against Proforma Invoice  
• balance against pre-shipment



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## 14 FAQs

# The questions *buyers ask us.*

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### 01. What is the minimum order quantity?

MOQ starts from 300 pieces per style per colour for oversized & heavy-GSM styles, and 500 pieces per colour for classic silhouettes. Sampling MOQ is flexible.

---

### 02. What is the typical lead time?

Sampling: 7–10 days. Bulk production: 20–30 days from PP-sample approval, depending on complexity and order size.

---

### 03. Can you match a specific Pantone shade?

Yes. We lab-dip to buyer swatch or Pantone TCX / TPX references, with approval samples couriered before bulk production.

---

### 04. Do you offer private-label manufacturing?

Yes. Custom neck labels, hang tags, packaging, and barcodes are standard. Full OEM / ODM service is available.

---

### 05. What payment terms do you accept?

30% advance against PI, balance against pre-shipment inspection or BL copy. Wire, LC, and PayPal (samples) supported.

---

### 06. What are your export terms?

FOB Delhi / Mumbai · CIF · DDP available on request. Full export documentation, LUT, and forwarder coordination provided.

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### 07. Do you provide sustainability documentation?

GOTS / OEKO-TEX / GRS programmes available on request for qualifying fabric lots. Traceability documentation supplied.

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— GET IN TOUCH

# Let's build your *next* collection.

*Send us your tech pack, moodboard or Pantone reference.  
Our export desk responds within one business day with a  
fabric option, sample lead time and indicative FOB price.*

WEBSITE

[www.vihaaninternational.com](http://www.vihaaninternational.com)

EMAIL

[vihaaninternational2020@gmail.com](mailto:vihaaninternational2020@gmail.com)

PHONE |  
WHATSAPP

+91 98107 77459

HEAD OFFICE

116 MA Tower  
Udyog Vihar, Phase IV  
Gurgaon, Haryana – 122015  
INDIA

— SCAN TO VISIT



*Scan to explore our complete  
product catalogue and connect  
with our team.*

*Crafted  
for scale.*

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